



ARDEX AF 785

Linoleum adhesive

- High shear strength
- Hard adhesive streak
- Very high final strength – largely prevents dimensional changes and joint formation
- Rapid power development
- Very low emissions

ARDEX system product: Particularly secure bonding properties with ARDEX levelling compounds, designed for odourless behaviour and clean indoor air.



www.blauer-engel.de/uz113



Area of application

Indoor. Floor.

Dispersion adhesive for bonding:

- Linoleum coverings with jute backing
- Korkment/underlay

on absorbent substrates.

ARDEX AF 785 Linoleum Adhesive is characterised by fast strength development, hard adhesive film and high final strength.

Dimensional changes in the covering are counteracted as effectively as possible.

Art

Composition: polymer dispersions, modified natural resins, mineral fillers, water, wetting agents, thickening agents, defoamers and preservatives.

Preparation of the surface

The substrate must comply with the requirements of ÖNORM B 5236 Planning and execution of floor covering and wooden flooring work. In particular, it must be level, permanently dry, solid, load-bearing, free of release agents and cracks, and

resistant to tension and pressure, or it must be prepared accordingly.

Filling work is carried out using suitable ARDEX levelling compounds in combination with ARDEX primers.

Processing

ARDEX AF 785 Linoleum Adhesive is applied evenly to the appropriately prepared substrate using a suitable notched trowel. Avoid pockets of adhesive. The flash-off time depends on the room climate, substrate and material temperature, absorbency of the substrate and the adhesive notching used, and can be up to 10 minutes.

Low temperatures and higher relative humidity prolong the times and can lead to moisture entrapment. The times specified refer to +18°C and 65% relative humidity.

The floor covering is laid into the adhesive while it is still wet and rubbed evenly. After approx. 20 minutes, rub or roll again.

Recommended notched trowel and application quantity

The notched trowel should be selected to ensure that the back of the coating is sufficiently wetted. Coarse-textured coating backs or coarse-pored substrate surfaces require a suitable notched trowel.



TKB B1

Application: approx. 375 - 425 g/m² *

*) Application quantities determined with Pajarito notched trowels on ARDEX levelling compounds.

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Manufacturer with certified
QM/UM system according to
EN ISO 9001/14001

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Practical tip

Stubborn edges and sagging areas should be weighted down until the adhesive has set.

For linoleum coverings, the joints must be sealed after 24 hours at the earliest.

In case of doubt, carry out test bonding.

Observe the laying instructions of the flooring manufacturer and the applicable standards and rules of the trade.

Remove any skin that may be on the adhesive (e.g. due to improper storage or after opening) and do not stir.

Note

The information in our safety data sheets must be observed.

For commercial users only!

Additional information

Proceed carefully during application: avoid dust formation and release into the environment.

Dispose of the container and its contents in a sealed state in accordance with applicable local/regional/national/international regulations.

Waste disposal

Dispose of the container and its contents in a sealed state in accordance with applicable local/regional/national/international regulations.

Technical data according to ARDEX quality standard

Material requirements	375 - 425 G/m
Base	Special plastic dispersion
Flash-off time approx.	0 - 15 Minutes
Processing temperature	+15 °C
Insertion time approx.	15 Minutes
Relative humidity (RH)	75 % (max.)
Cleaning agents	Before drying: water

Product details

Suitable for underfloor heating	Yes
Chair castor suitability	Yes (rolls according to ÖNORM EN 12529)
Suitable for shampooing and spray extraction	Yes
Labelling according to GHS/CLP	See relevant safety data sheet
Labelling according to ADR	See relevant safety data sheet
EMICODE	EC 1 PLUS = very low emissions PLUS
GISCODE	D1 = Solvent-free dispersion installation materials
Blue Angel	DE-UZ 113
Packaging	Bucket with 12 kg net
Storage	Can be stored in a cool but frost-free place for approx. 12 months in the original sealed container. Store in dry rooms. Seal opened containers tightly.