



ARDEX AF 660

Contact adhesive

- Brushable and spatula-applicable
- High initial adhesive strength
- Can be used universally for profiles and similar items.
- Good plasticiser resistance
- High final strength

ARDEX system product: Particularly secure bonding properties with ARDEX levelling compounds.



Area of application

Contact adhesive for bonding

- of stair nosings
- Skirting boards
- Profiles
- textile coverings
- PVC and rubber coverings
- Cork coverings with natural cork backing
- Linoleum in installation areas, e.g. on staircases, walls and ceilings

on absorbent and non-absorbent substrates in interior areas. According to TRGS 610, the use of adhesives with a high solvent content is no longer necessary. It is recommended that adhesives with a high solvent content no longer be used. The ARDEX range therefore includes suitable alternative products for every application, such as ARDEX AF 635 solvent-free contact adhesive.

Art

Solvent-soluble polychloroprene adhesive with largely plasticiser-resistant adhesive joint.

Preparation of the surface

The substrate must meet the requirements of ÖNORM B 5236 Planning and execution of floor covering and wood flooring work. In particular, it must be level, permanently dry, solid, load-bearing, free of separating agents and cracks, and resistant to tension and pressure, and must be prepared accordingly.

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Any necessary levelling work must be carried out using suitable ARDEX levelling compounds in combination with ARDEX primers. The relevant processing instructions apply.

Mastic asphalt screeds must always be levelled to a thickness of at least 2 mm.

Processing

Processing must only be carried out by qualified personnel. In accordance with TRGS 610, breathing apparatuses must be used to protect workers.

Stir ARDEX AF 660 contact adhesive well and apply evenly to the back of the profiles or coverings and the prepared substrate using a finely toothed trowel, brush or roller.

Avoid pockets of adhesive.

The application quantity must be selected so that closed adhesive films are formed. Once the adhesive films are completely dry, the profiles/coverings are fitted into place and rubbed or tapped firmly.

The covering can be walked on immediately after bonding. Sealing, e.g. of natural cork panels, should only be carried out after 24 hours.

In addition to these specifications, the laying instructions of the covering manufacturer and the currently valid standards and rules of the trade must be observed.

Manufacturer with certified
QM/UM system according to
EN ISO 9001/14001

ARDEX AF 660

Contact adhesive

Recommended notched trowel and application quantity



A5
Brush / roller



TKB A5
approx. 300 g/m² when applied to both sides

The application method and quantity must be selected to ensure that the back of the coating is sufficiently wetted. Apply to both sides using a brush, roller or TKB A5 notched trowel.

Practical tip

Lower temperatures and higher relative humidity prolong the times and can lead to moisture entrapment. The times specified refer to +20°C and 65% relative humidity. In case of doubt, test bonding should be carried out. The laying instructions of the flooring manufacturer and the applicable standards and rules of the trade must be observed.

Note

The information in our safety data sheets must be observed. For commercial users only!

Additional information

Proceed carefully during application: avoid dust formation and release into the environment. Dispose of the container and its contents in a sealed state in accordance with applicable local/regional/national/international regulations.

Technical data according to ARDEX quality standard

Material requirements	300 G/m ² depending on the backing when applied on both sides
Base	Polychloroprene, solvent-soluble
Flash-off time approx.	15 - 20 Minutes
Processing temperature	+15 °C
Insertion time approx.	45 Minutes
Cleaning agents	Paint thinner

Product details

Suitable for underfloor heating	Yes
Chair castor suitability	Yes (rolls according to ÖNORM EN 12529)
Labelling according to GHS/CLP	See relevant safety data sheet
Labelling according to ADR	See relevant safety data sheet
GISCODE	S1 = highly solvent-based installation materials, free of aromatics and methanol
Packaging	Bucket with 5 kg net
Storage	Can be stored in a cool but frost-free place for approx. 12 months in the original sealed container. Store in dry rooms. Seal opened containers tightly.